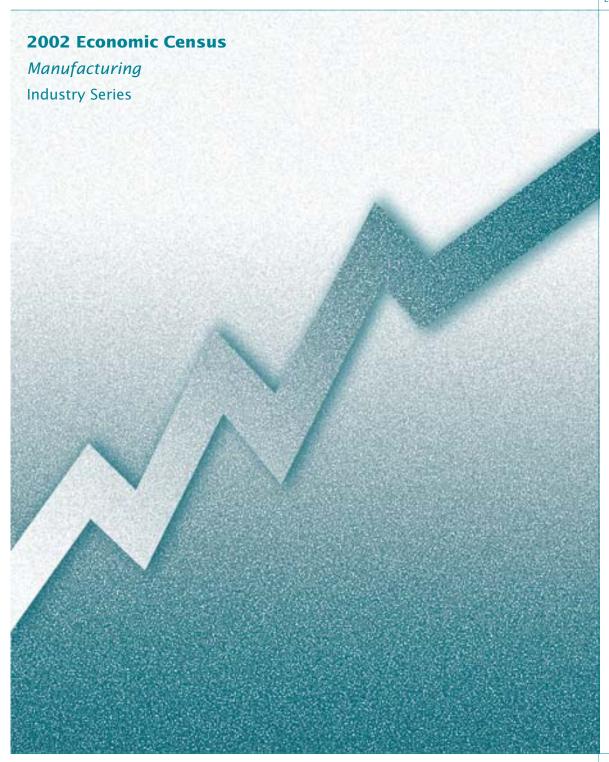
Household Cooking Appliance Manufacturing: 2002

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Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹		All estab- lish- ments ³	All employees		Production workers				Total	Total	Total capital
	Com- panies ²		Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
335221, Household cooking appliance											
manufacturing2002	87	97	17 622	487 296	14 406	26 901	337 446		2 737 531	4 339 096	117 839
2001 2000	N N	N N	17 513 18 036	494 311 512 197	14 743 15 266	29 849 32 249	348 842 356 615	1 319 205 1 699 688	2 493 063 2 387 354	3 880 440 4 178 958	103 461 120 517
1999	N	N	19 120	555 294	16 376	33 671	393 994	1 564 357	2 285 357	3 915 499	119 439
1998 1997	N 77	N 83	18 237 17 481	523 078 477 587	15 263 14 378	29 785 29 881	356 750 331 137	1 704 978 1 704 606	2 225 702 1 794 638	3 849 167 3 520 635	214 299 135 343
						,					

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)		Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
335221, Household cooking appliance manufacturing												
United States	5	97 15 9 10	46 6 5 9	17 622 1 288 4 069 6 091	487 296 32 851 102 631 169 556	14 406 929 3 608 5 246	26 901 2 046 6 165 10 015	337 446 19 008 82 079 127 551	1 612 154 138 740 346 721 472 078		4 339 096 253 284 1 106 952 1 377 857	117 839 3 315 31 314 40 990

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
335221, Household cooking appliance manufacturing	
Companies ¹ number	87
All establishments ²	97 51 18 28
All employees³ number. Total compensation \$1,000. Annual payroll \$1,000. Total fringe benefits \$1,000.	17 622 641 784 487 296 154 488
Production workers, average for year	14 406 15 128 15 036 13 492 13 946
Production worker hours	26 901 337 446
Total cost of materials \$1,000 Materials, parts, containers, packaging, etc., used \$1,000 Resales \$1,000 Purchased fuels \$1,000 Purchased electricity \$1,000 Contract work \$1,000	2 737 531 2 603 810 88 925 13 258 19 037 12 501
Quantity of electricity purchased for heat and power	366 301 -
Total value of shipments \$1,000. Primary products value of shipments \$1,000. Secondary products value of shipments \$1,000. Total miscellaneous receipts \$1,000. Value of resales \$1,000. Contract receipts \$1,000. Other miscellaneous receipts \$1,000.	4 339 096 3 996 620 231 955 110 521 107 883 2 2 638
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	95 4 138 4620 3 996 620 141 849
Coverage ratiopercent.	97
Value added\$1,000	1 612 154
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	395 752 210 780 38 632 146 340
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	415 066 221 457 38 544 155 065
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000. Total capital expenditures (new and used) \$1,000. Buildings and other structures (new and used) \$1,000. Machinery and equipment (new and used) \$1,000. Automobiles, trucks, etc., for highway use \$1,000. Computers and peripheral data processing equipment \$1,000. All other expenditures for machinery and equipment \$1,000. Total retirements \$1,000. Gross value of depreciable assets at end of year \$1,000.	1 319 004 117 839 19 269 98 570 757 4 654 93 159 63 687 1 373 156
Depreciation charges during year\$1,000.	92 902
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	30 644 13 751 16 893
Total other expenses ⁴ \$1,000. Response coverage ratio ⁵ percent. Repair and maintenance services of buildings and/or machinery ⁴ \$1,000. Communications services ⁴ \$1,000. Legal services ⁴ \$1,000. Accounting, auditing, and bookkeeping services ⁴ \$1,000. Advertising and promotional services ⁴ \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000. Refuse removal (including hazardous waste) services ⁴ \$1,000. Management consulting and administrative services ⁴ \$1,000. Taxes and license fees ⁴ \$1,000. All other expenses ⁴ \$1,000.	190 179 95 24 407 4 045 3 764 2 500 43 210 7 186 2 473 6 954 7 272 88 369

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

			All emp	oloyees	Pr	oduction worke	ers		Total	Tatal	Total
Employment size class		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	Total value of shipments (\$1,000)	capital expendi- tures (\$1,000)
335221, Household cooking appliance manufacturing											
All establishments	_	97	17 622	487 296	14 406	26 901	337 446	1 612 154	2 737 531	4 339 096	117 839
1 to 4 employees 5 to 9 employees	9	35 9	88 54	2 312 1 451	69 45	132 84	1 577 1 007	5 973 4 089	11 158 7 569	17 128 11 658	618 409
10 to 19 employees	-	7	99	2 715	77	157	1 960	5 495	9 384	15 052	549
20 to 49 employees	_	9 9	235 647	6 610 18 450	158 494	296 979	3 408 10 827	140 264 52 739	117 953 59 076	257 694 110 175	1 175 2 318
100 to 249 employees	- 2	11 8	1 809 2 560	51 273 65 768	1 298 2 024	2 442 3 731	33 468 42 362	135 667 217 613	173 835 278 886	315 559 521 184	5 920 8 838
500 to 999 employees	_	4	2 951	94 122	1 994	4 246	46 509	279 190	493 224	748 496	21 330
1,000 to 2,499 employees	_	5 -	9 179 -	244 595	8 247 -	14 834	196 328	771 124	1 586 446	2 342 150	76 682 -
Administrative records ⁴	6	45	195	5 331	159	311	3 683	14 665	27 513	42 175	1 521

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All em	ployees	Production workers				Total	Total	Total capital
product class code		estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
335221	Household cooking appliance manufacturing	97	17 622	487 296	14 406	26 901	337 446	1 612 154	2 737 531	4 339 096	117 839
3352211 3352213	Electric (including microwave) household ranges, ovens, surface cooking units, and equipment Gas household ranges, ovens, surface cooking units, and equipment (including parts and	19	10 218	289 722	8 867	16 655	224 389	903 784	1 697 348	2 600 718	87 288
3352215	accessories)	8 26	1 972 5 277	47 659 145 689	1 570 3 844	3 203 6 798	31 651 78 495	248 168 448 678	209 929 808 654	455 112 1 250 145	3 820 25 537

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Duraturat		Number of companies with		Product	shipments
Product code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
335221	Household cooking appliance manufacturing	N N	X	X	4 138 469 3 632 666
3352211	Electric (including microwave) household ranges, ovens, surface cooking units, and equipment 2002.	N N	×	×	2 075 786 1 829 108
33522111	Electric (including microwave) household ranges, ovens, surface cooking units, and equipment	N	х	x	1 973 668
3352211110	Electric (including microwave) household ranges, ovens, surface cooking units, and equipment ¹	N 14	X X	X X	1 747 638 1 973 668
33522112	Parts and accessories for electric household ranges and ovens (including burners, rotisseries, oven racks, broiler	22	X	X	1 747 638
3352211290	pans, etc.) (sold separately)	N N	X	X	102 118 81 470
	ovens (including burners, rotisseries, oven racks, broiler pans, etc.) (sold separately) ¹	12 14	X	X X	102 118 81 470
3352211Y	Electric (including microwave) household ranges, ovens, surface cooking units, and equipment, nsk	N N	X X	X X	<u>-</u>
3352211YWV	Electric (including microwave) household ranges, ovens, surface cooking units, and equipment, nsk	N N	X X	X X	<u>-</u>
3352213	Gas household ranges, ovens, surface cooking units, and equipment (including parts and accessories)	N	х	х	848 342
33522131	Gas household ranges, ovens, surface cooking units, and equipment (including parts and accessories)	N N	X X	X X X	868 329 848 342
3352213110	Gas household ranges, ovens, surface cooking units, and equipment ¹	N 11	X X	x	868 329 802 098
3352213190	Parts and accessories for gas household ranges and ovens (including burners, rotisseries, oven racks, broilers pans,	17	Х	Х	836 145
3352213Y	etc.) ¹	10 11	X	X	46 244 32 184
3352213YWV	equipment (including parts and accessories), nsk	N N	X	X	=
	equipment (including parts and accessories), nsk	N N	X	X	=
3352215	Other household ranges and cooking equipment	N N	X X	X X	1 182 504 924 725
33522151 3352215110	Other household ranges and cooking equipment	N N	X	X X X	1 182 504 924 725
3352215190	gas and electric), including outdoor cooking equipment ¹	31 39	X	X	1 116 154 774 861
3352215Y	equipment (sold separately) ¹	14 19 N	X X X	X X X	66 350 149 864 —
3352215YWV	Other household ranges and cooking equipment, nsk	N N N	X X X	X X X X	_ _ _
335221W	Household cooking appliance manufacturing, nsk, total	N N	X		31 837 10 504
335221WY	Household cooking appliance manufacturing, nsk, total	N N N	x X	X X X	31 837 10 504
335221WYWW	Household cooking appliance manufacturing, nsk, for nonadministrative-record establishments	N N	X	X	1 499 8 766
335221WYWY	Household cooking appliance manufacturing, nsk, for administrative-record establishments	N	X	X	30 338

¹For additional detail, see Current Industrial Report MA335F, Major Household Appliances.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3352211	Electric (including microwave) household ranges, ovens, surface cooking units, and equipment United States	2 075 786 1 829 108 698 478 584 203
3352213	Gas household ranges, ovens, surface cooking units, and equipment (including parts and accessories) United States	848 342 868 329 430 206 366 980
3352215	Other household ranges and cooking equipment 2002. United States. 1997. California 2002. Tennessee 1997. 1997. 1997. 1997. 1997.	1 182 504 924 725 61 068 44 706 119 282 84 451

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
335221	Household cooking appliance manufacturing		
00900001	Total materials	X	2 603 810
332000AC	1997 Metal stampings	X X X X	1 708 788 258 310
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products	X X X	159 194 43 074 19 310
33200025	All other fabricated metal products (excluding forgings, castings, wire racks, grills, springs, other fabricated nonelectric wire products, bolts, nuts, screws, rivets, and screw machine products)	х	213 722
33210000	1997 Forgings	X	21 697 D
33151001	lron and steel castings (rough and semifinished)	x x x x x	N 49 143 22 195
33152005	Aluminum and aluminum-base alloy castings (rough and semifinished)	X	89 820 83 317
33152003	Other nonferrous metalcastings, rough and semifinished (excluding aluminum and aluminum-base alloy)		03 017 D
0040000	1997	X X X	D
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)	X X	3 052 D
33120016	Steel sheet and strip (including tinplate)	X	199 150 N
33120033	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)2002	X X X	78 512
33100038	Aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and		46 289
	fabricated metal products)	X	36 622 N
33100077	Other nonferrous shapes and forms (excluding castings, forgings, and fabricated metal products)	x	15 263
00100007	Nonferrous wire and cable (including magnet wire, bare or insulated wire, etc.)	X	D
33100087	1997	X X X X	9 107 26 010
33531219	Fractional horsepower electric motors and generators (less than 1 hp), including timing motors	X X	22 977 13 457
33531221	Integral horsepower electric motors and generators (1 hp or more)	X	D D
32220017	Paper and paperboard containers (including shipping sacks and other paper packaging supplies)	X	104 125
001900B1	Electrical transmission, distribution, and control equipment	X X X	69 527 158 056 D
33593101	Current-carrying wiring devices	x	62 196
33451809	Timing mechanisms (excluding microprocessors)	X	D D
33451200	Automatic temperature controls (thermostats, regulators, etc.)	X X X X X	95 317 80 005
33431200	1997	â	40 285
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product	X	49 012 N
32600017	Fabricated rubber products (excluding tires, tubes, hose, belting, and gaskets)	X	5 939 5 576
32622001	Rubber and plastics hose and belting	× × × × ×	5 576 D 8 054
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	X	112 111
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc	X	26 761 D
33100095	1997 2002. 1997 19	X X X	4 833 D 7 716
001900B7	Resistors, capacitors, transformers, electron tubes, semiconductors, and other electronic components	х	124 154
32799301	Mineral wool insulation (fibrous glass, rock wool, etc.)	Ŷ	28 131 121 323
00970099	1997	x x x x x x	33 667 564 464
	All other materials and components, parts, containers, and supplies	X	647 088
00971000	Materials, ingredients, containers, and supplies, nsk	X	131 701 250 506

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.